



CALS TEST NETWORK

CTN Test Report

92-016

AFTB-ID
92-023



Raster Transfer Test Using Image Memory Systems, Inc.



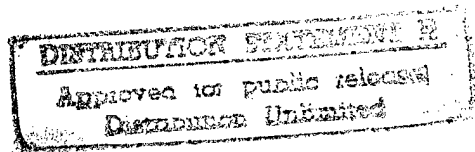
MIL-R-28002 (Raster)



Quick Short Test Report



20 November 1992



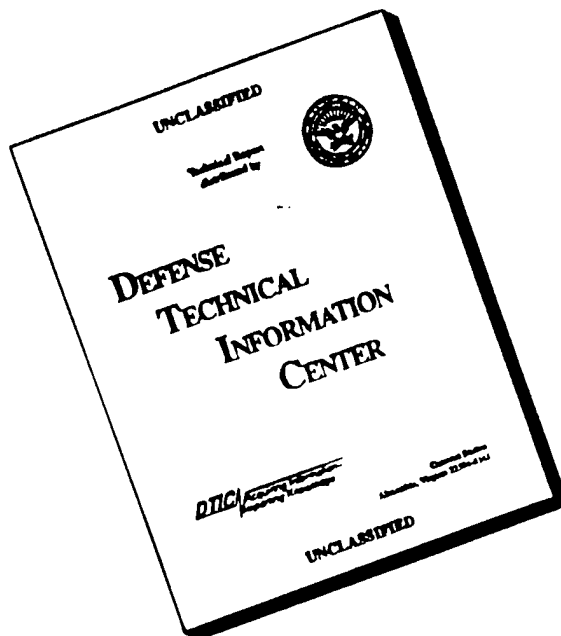
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CTN Test Report
92-016

AFTB-ID-92-23

Raster Transfer Test
Using Image Memory Systems, Inc.

MIL-R-28002 (Raster)

Quick Short Test Report

20 November 1992

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1. Introduction

1.1 Background

The DoD Computer-aided Acquisition and Logistics Support (CALS) Test Network (CTN) is conducting tests of the military standard for the Automated Interchange of Technical Information, MIL-STD-1840A, and its companion suite of military specifications. The CTN is a DoD-sponsored confederation of voluntary participants from industry and government managed by the Air Force Materiel Command.

The primary objective of the CTN is to evaluate the effectiveness of the CALS standards for technical data interchange and to demonstrate the technical capabilities and operational suitability of those standards. Two general categories of tests are performed to evaluate the standards, formal and informal. Formal tests are large, comprehensive tests that follow a written test plan, require specific authorization from DoD, and may take months to prepare, execute, and report.

Informal tests are used by the CTN technical staff to broaden the testing base by including representative samples of the many systems and applications used by CTN participants. They also allow the CTN staff to gain feedback from many industry and government interpretations of the standards, to increase the base of participation in the CALS initiative, and to respond, in a timely manner, to the many requests for help that come from participants. Participants take part voluntarily and are benefited by receiving an evaluation of their latest implementation (interpretation) of the standards, interacting with the CTN technical staff, gaining experience in use of the standards, and developing increased confidence in them. The results of informal tests are reported in Quick Short Test Reports (QSTRs) that briefly summarize the standard(s) tested, the hardware and software used, the nature of the test, and the results.

1.2 Purpose

The purpose of the informal test reported in this QSTR was to analyze Image Memory Systems' interpretation and use of the CALS Standards in generating raster data. Image Memory Systems used its CALS Raster Technical Data System to produce data in accordance with the standards and delivered it to the CTN technical staff on a floppy disk. The test was to evaluate the raster data files and not the transfer media.

2. Test Parameters

Test Plan: AFTB 92-23

Date of
Evaluation: 3 April 1992

Evaluator: George Elwood
Air Force CALS Test Bed
HQ AFMC/ENCT
4027 Colonel Glenn Hwy
Suite 200
Dayton, OH 45431-1601

Data
Originator: John D. Pugnale
Image Memory Systems, Inc.
6000 Webster Street
Dayton, OH 45414

Data
Description: Raster Test
7 Raster files

Data
Source System: Raster

HARDWARE
Photomatrix Aperture Card Scanner

SOFTWARE
Image Memory Systems CARDSCAN V 1.0 R 6.2
Autodesk AutoCAD Release 11C2
Image Systems Technology (IST) CAD Overlay ESP 3.5
Image Systems Technology Compress 3.5

Evaluation
Tools Used:

MIL-R-28002 (Raster)
SUN 3/60

CTN Raster Tools
Rosetta Technology Preview V3.1
Cheetah
Inset Systems HiJaak V2.02
SPC Harvard Graphics V3.0
Xerox Ventura Publisher

Standards
Tested: MIL-R-28002

3. 1840A Analysis

3.1 External Packaging

The floppy disk was hand delivered to the Air Force CALS Test Bed in a commercial floppy disk mailer. The outside of the envelope was not marked with a magnetic media warning label. The envelope did have a label which indicated the number of files on the floppy disk.

3.2 Transmission Envelope

The floppy disk received by the Air Force Test Bed contained MIL-R-28002 files. The files were not named per the standard conventions. They had an additional extension on each file indicating that the files were "GP4".

3.2.1 Tape Formats

The data files were delivered on a floppy disk without the complete CALS file set. No Declaration file was included. The purpose of the test was to evaluate the data files and not the CALS transfer package.

3.2.2 Declaration and Header Fields

Not included on the floppy disk.

The header records on the raster files were evaluated manually. It was noted that the rpelcnt and rdensty records included a period after the data. This is not permitted in MIL-STD-1840A.

4. IGES Analysis

No IGES files were included on the floppy disk.

5. SGML Analysis

No text files were included on the floppy disk.

6. Raster Analysis

All 7 raster images were checked using the CTN *validg4* utility. This utility reported that all of the files were valid MIL-R-28002 files.

The files were evaluated using the CTN *calstb.350*. This utility is old and does not convert and display files unless they are formatted in a certain way. It will not display all MIL-R-28002 files. Of the seven files being evaluated, three were read in and displayed. It was noted that the displayed images had been scanned in at a slight angle. Many orphan pixels were noted.

The files were converted using Rosetta Technologies *Prepare* without reported problems. The resulting files were viewed using Rosetta Technologies *Preview*. Orphan pixels were noted along with the images being at a slight angle. File D001R007 had the most noticeable orphan pixels. The images were output in hard copy and are included in the appendix to this report. The output was generated at a medium resolution.

The files were converted using Inset Systems *HiJaak* without reported problem. The resulting files were converted to an IMG format and inserted into Xerox *Ventura Publisher*. The results are included in the appendix to this report.

7. CGM Analysis

No CGM files were included on the disk.

8. Conclusions and Recommendations

In summary, the floppy disk contained raster files which met current CALS MIL-R-28002 Standards. A minor error was noted in the raster head records rpelcnt and rdensty where a period was inserted after the data. The files could be read, translated and viewed using several software tools available in the AFTB. The only comment would relate to the quality of the images. Orphan pixels were on most of the images and they were scanned at a slight angle. Without copies of the originals, it could not be determined where the problem was generated.

9. Image Memory Systems Processing Comments

The aperture cards were scanned at a threshold setting that provided the best compromise between line density and noise background. No effort was made to despeckle or deskew the scanned image. The scanned images were imported into AutoCAD using CAD Overlay ESP. A distribution statement and contract number were added to each image. The resulting image was converted to a CALS Type I format using IST compress software.

10. Appendix A - Raster Images

10.1 Preview

10.1.1 D001R001

10

10.1.2 D001R002

APPLICATION		REVISION			
PART NAME	USED ON	REV	DESCRIPTION	DATE	APPROVED
918821	HQ/ARC-164	A	SH 2: REV 3.2.3 ECN B12509 C. S. Martins on Rev 3.2.3 91-11-05 71-11-22	9-1-05	
<p>"Distribution authorized to DOD Components only because this document contains export-controlled technical data which has been designated by competent authority in accordance with DoD Directive 5230.25 (reference f) to be of such significance for military purposes that release for purposes other than direct support of DoD-approved activities may jeopardize an important technological or operational military advantage of the United States (21 May 90). Other requests shall be referred to WR-ALC Electronic Warfare Management Directorate/LR."</p> <p>"WARNING - This document contains technical data whose export is restricted by the Arms Export Control Act (Title 22, U.S.C. Sec 2751) or Executive Order 12670. Violation of these export laws are subject to severe criminal penalties."</p> <p>"DESTRUCTION NOTICE - For classified documents, follow the procedures in DoD 5200.22-M, Industrial Security Manual, Section 14-15 or DoD 5200.1-R, Information Security Program Regulation, Chapter IX. For unclassified limited documents, destroy by any method that will prevent disclosure of contents or reconstruction of the document."</p> <p style="text-align: center;">SUGGESTED SOURCE(S) OF SUPPLY:</p> <p>AVX CORP. BIDDEFORD, ME CAGE CODE: 17554 MANUFACTURER'S ORIGINAL PART NO: 6.0 SEE TABLE 1</p> <p style="text-align: center;">IN CASE OF CONFLICT BETWEEN VENDOR SPECIFICATIONS FOR THIS PART AND SPECIFICATIONS OF THIS DRAWING, THE LATTER CONTROLS.</p> <p style="text-align: center;">SELECTED ITEM DRAWING F09603-90-C-1338</p>					

REV	DATE	DESCRIPTION	BY	CHKD	DATE	DESCRIPTION	BY	CHKD	DATE
1	2	3	4	5	6	7	8	9	10

REV STATUS OF SHEETS					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.	ENR <i>John F. Taylor</i> 9/1/05	Magnavox ELECTRONIC SYSTEMS COMPANY FORT WORTH, TEXAS			
DO NOT SCALE DIMENSIONS	CHKD <i>M. F. Smith</i> 9/1-05-07				
JACK DEC	ENR <i>W. B. Smith</i> 7/1-05-05				
± — ± — ± —	PROJ DEC <i>J. H. Carter</i> 7/1-05-05				
MATERIAL:	CONTR	CAPACITOR, FIXED, ELECTROLYTIC - SOLID TANTALUM			
FINISH:		SIZE A	CAGE CODE 37695	DWG NO 275135	REV A
		SCALE 4/1	SHEET 1 OF 7		

JAN-8800-1 REV 2-22-90 NOWCAD

10.1.3 D001R003

3.3 MECHANICAL REQUIREMENTS

3.3.1 CONFIGURATION SHALL BE PER FIGURE 1.

3.3.2 LEADS SHALL BE SOLDERABLE AND SOLDERABILITY SHALL BE PROVEN BY TEST METHOD 208 OF MIL-S1D-202.

3.3.3 MARKING SHALL BE IN ACCORDANCE WITH METHODS 1 AND 11 OF MIL-S1D-1285 EXCEPT AS MODIFIED HEREIN.

3.3.3.1 CAPACITANCE, CAPACITANCE TOLERANCE, POLARITY ARE REQUIRED AS MINIMUM MARKING FOR THE PARTS.

3.3.3.2 PART IDENTIFICATION AND PURCHASER'S PART NUMBER SHALL BE MARKED ON THE UNIT PACKAGING.

3.3.3.3 IF METHOD 11 OF MIL-S1D-1285 IS USED THE PARTS SHALL BE LOCATED AS SHOWN IN FIGURE 1. NOTE: BLACK DOTS ARE OMITTED WHERE BLACK CAPACITOR BODIES ARE USED.

3.3.4 TERMINAL STRENGTH TEST IS A LEAD PULL AND THEN THE LEADS SHALL WITHSTAND THREE 90° BENDS AND RETURN WITHOUT BREAKING.

3.4 ENVIRONMENTAL REQUIREMENTS

3.4.1 RELIABILITY AND FAILURE RATE LEVEL REQUIREMENTS ARE NOT APPLICABLE.

3.4.2 SEAL TEST IS NOT APPLICABLE.

3.4.3 IMMERSION TEST IS NOT APPLICABLE.

3.4.4 AFTER MOISTURE TEST THE CAPACITORS SHALL MEET THE AFTER REQUIREMENTS OF MIL-C-39003 EXCEPT FOR DISSIPATION FACTOR WHICH WILL BE ALLOWED A LIMIT OF 200% OF THE TABLE 1 VALUE AND CAPACITANCE WHICH WILL BE ALLOWED A LIMIT OF $\pm 10\%$ OF TABLE 1 VALUE.

3.4.5 SALT SPRAY IS NOT APPLICABLE.

3.4.6 AFTER LIFE TEST, DC LEAKAGE AND DISSIPATION FACTOR ARE TO MEET TABLE 1 VALUES AND THE CAPACITANCE SHALL HAVE CHANGED NO MORE THAN $\pm 15\%$.

3.4.7 STABILITY LIMITS AT LOW AND HIGH TEMPERATURES TO BE AS FOLLOWS:

3.4.7.1 AT -55°C CAPACITANCE CHANGE TO BE WITHIN $\pm 15\%$ OF THE 25°C VALUE AND THE DISSIPATION FACTOR TO BE WITHIN TABLE 1 LIMITS.

3.4.7.2 AT +25°C CAPACITANCE TO BE WITHIN $\pm 5\%$ OF THE ORIGINAL +25°C VALUE AND DISSIPATION FACTOR TO BE WITHIN THE TABLE 1 LIMITS.

F09603-90-C-1338

INTEGRATED WIREWORK		REV 13	
BLACK-TRON WIREWORK		REV 13	
PART NAME, DRAWING		REV 13	
C. Dobbins		REV 13	
DATE 91-04-24		REV 13	

A 37605		275136	
TOTAL 4/1		REV 13	

9000-0001-1 REV 8-21-90

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10.1.4 D001R004

A		275136		2		A	
<p>1.0 SCOPE</p> <p>1.1 THIS SPECIFICATION COVERS THE DETAILED REQUIREMENTS FOR A FIXED SOLID ELECTROLYTIC TANTALUM CAPACITOR FOR USE IN MILITARY ELECTRONIC EQUIPMENT.</p> <p>1.2 INTERPRET DRAWING IN ACCORDANCE WITH THE STANDARDS PRESCRIBED BY DOD-STD-100.</p> <p>2.0 APPLICABLE DOCUMENTS</p> <p>2.1 THE FOLLOWING DOCUMENTS OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS OR REQUEST FOR PROPOSALS (EXCEPT WHERE SPECIFIC REVISIONS ARE SPECIFIED HEREIN) FORM A PART OF THIS SPECIFICATION TO THE EXTENT SPECIFIED HEREIN.</p> <p>2.2 PRECEDENCE OF DOCUMENTS</p> <p>IN THE EVENT OF CONFLICT BETWEEN THIS SPECIFICATION AND ANY REFERENCED DOCUMENT, THIS SPECIFICATION SHALL GOVERN.</p> <p>2.3 REFERENCED DOCUMENTS</p> <p>MIL-C-39003 CAPACITORS, FIXED, ELECTROLYTIC SOLID TANTALUM</p> <p>MIL-C-39028 CAPACITORS, PACCAPTING</p> <p>MIL-STD-202 TEST METHODS FOR ELECTRICAL AND ELECTRONIC COMPONENT PARTS</p> <p>MIL-STD-1285 MARKING OF ELECTRICAL AND ELECTRONIC PARTS</p> <p>3.0 REQUIREMENTS</p> <p>3.1 ALL CAPACITORS SUPPLIED TO THIS SPECIFICATION SHALL MEET THE REQUIREMENTS OF MIL-C-39003 EXCEPT AS MODIFIED HEREIN. THE MANUFACTURER, IN COMPLIANCE WITH THIS SPECIFICATION, SHALL HAVE PRODUCTION AND TEST FACILITIES AND A QUALITY AND RELIABILITY ASSURANCE PROGRAM ADEQUATE TO ASSURE SUCCESSFUL COMPLIANCE WITH THE PROVISIONS OF THIS SPECIFICATION.</p> <p>3.2 ELECTRICAL REQUIREMENTS</p> <p>3.2.1 ELECTRICAL CHARACTERISTICS SHALL BE PER TABLE 1.</p> <p>3.2.2 PARTS SHALL HAVE AN EFFECTIVE SERIES CAPACITANCE (ES) OF 15 nF MINIMUM AT A FREQUENCY OF 12.8 kHz.</p> <p>3.2.3 PARTS SHALL HAVE A MAXIMUM DISSIPATION FACTOR OF .40 AT A FREQUENCY OF 12.8 kHz.</p>							
<p>Min Performance</p> <p>ESR MAX 1.0 OHM</p> <p>ESR MIN 0.5 OHM</p> <p>ESR TYP 0.75 OHM</p>				<p>Part No</p> <p>275136</p>			
<p>Manufacturer</p> <p>C. Robbins</p>				<p>Scale</p> <p>4/1</p>			
<p>Order</p> <p>91-04-04</p>				<p>Sheet</p> <p>2</p>			
<p>F09503-b0-C-1338</p>							

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10.1.5 D001R005

3.4.7.3 AT +85°C THE CAPACITANCE CHANGE FROM +25°C VALUE TO BE +15% MAXIMUM, THE DISSIPATION FACTOR TO BE WITHIN 200% OF TABLE 1 VALUE, THE DC LEAKAGE TO BE WITHIN 10 TIMES TABLE 1 VALUE.

3.4.7.4 AT +125°C THE CAPACITANCE CHANGE FROM +25°C VALUE TO BE +20% MAXIMUM, THE DISSIPATION FACTOR TO BE WITHIN 200% OF TABLE 1 VALUE, THE DC LEAKAGE TO BE WITHIN 15 TIMES TABLE 1 VALUE WHEN MEASURED AT 66% OF RATED VOLTAGE.

3.4.8 AFTER SURGE VOLTAGE TEST THE DC LEAKAGE AND DISSIPATION FACTOR SHALL MEET TABLE 1 VALUE, THE CAPACITANCE SHALL BE WITHIN ±5% OF ORIGINAL LIMITS.

3.4.9 RADIOGRAPH INSPECTION IS NOT APPLICABLE.

3.4.10 THERMAL SHOCK AND VOLTAGE AGING TESTING SPECIFIED UNDER GROUP A TESTING IS NOT REQUIRED.

3.5 PRODUCT ASSURANCE

3.5.1 ONLY THOSE DEVICES THAT HAVE BEEN INSPECTED FOR AND MEET THE REQUIREMENTS OF THIS SPECIFICATION SHALL BE MARKED AND DELIVERED.

4.0 QUALITY ASSURANCE PROVISIONS

4.1 RESPONSIBILITY FOR INSPECTION

THE MANUFACTURER IS RESPONSIBLE FOR THE PERFORMANCE OF ALL INSPECTION REQUIREMENTS AS SPECIFIED HEREIN.

4.2 QUALIFICATION TESTING SHALL NOT BE PERFORMED UNLESS REQUESTED BY THE PURCHASER. HOWEVER, THE PURCHASER RESERVES THE RIGHT TO QUALIFY ALL PARTS AGAINST THIS DOCUMENT TO THE EXTENT DEEMED NECESSARY.

4.3 QUALITY CONFORMANCE PROVISIONS

4.3.1 PARTS SHALL BE SCREENED PER PARAGRAPHS 3.2.2 AND 3.2.3 ON 100% BASIS.

4.3.1.1 A CERTIFICATION OF COMPLIANCE SHALL BE SUPPLIED WITH THE LOT OF MATERIAL.

4.4 TEST CONDITION

4.4.1 FOR LEAD PULL OF THE TERMINAL STRENGTH TEST SHALL USE A FORCE OF 8 OZ FOR FIVE SECONDS IN THE DIRECTION OF THE LEAD EGRESS WITH THE CAPACITOR.

4.4.2 LIFE TEST IS TO BE MADE AT +85°C AND +125°C FOR 2000 HOURS WITH THE APPLICABLE RATED VOLTAGE APPLIED.

4.4.3 SURGE VOLTAGE IS TO BE RUN AT +85°C ONLY WITH 130% OF RATED VOLTAGE APPLIED IN ACCORDANCE WITH MIL-C-39003.

Reference		DATE CODE		LOT NO	
ELECTRONIC SYSTEMS COMPANY FORT MYER, VIRGINIA		A 37695			
DESIGN C. Dobbins		SCALE 4/1		275136	
DRAWN 91-04-24				4	

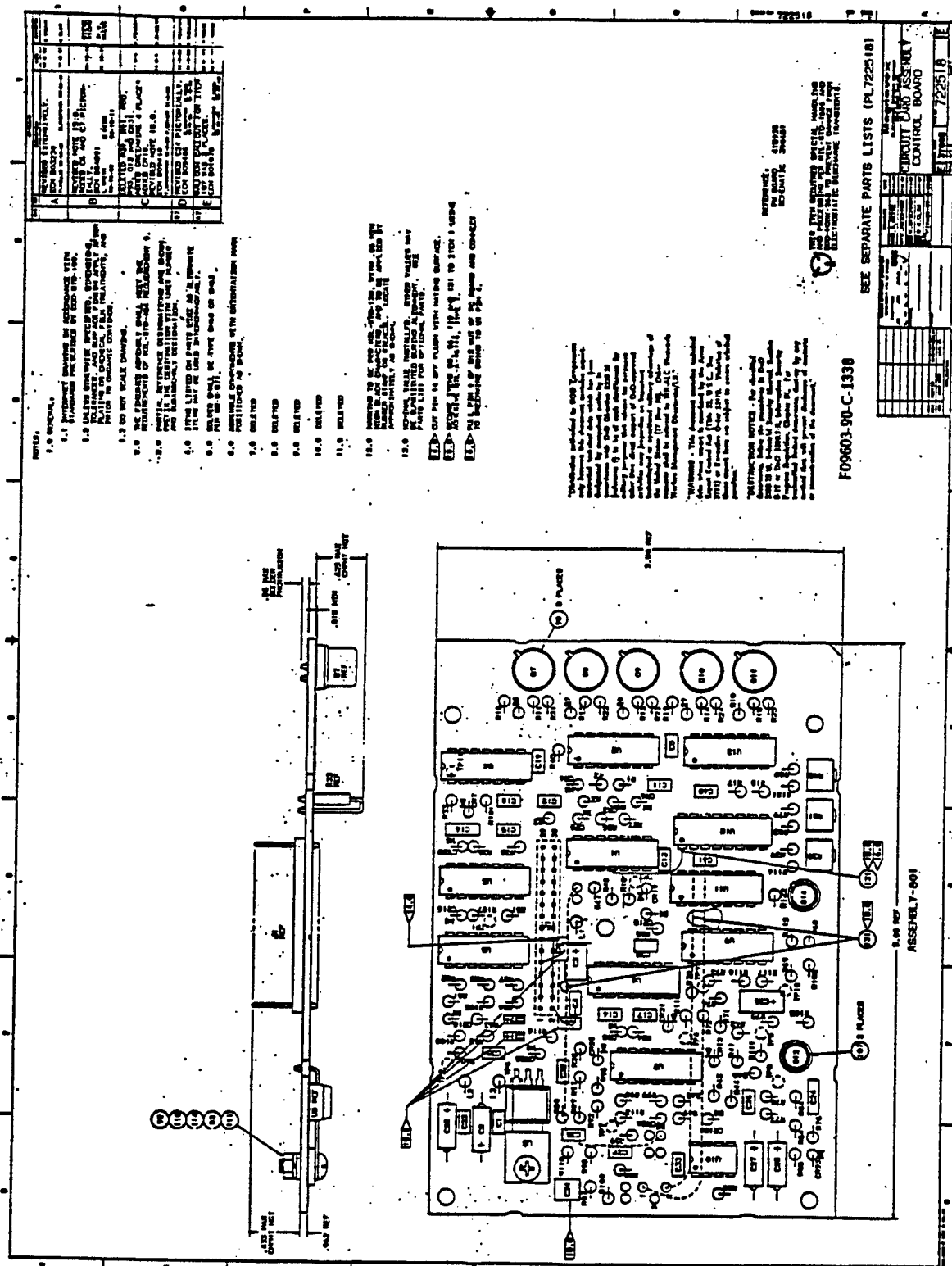
F09603-90-C-1338

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10.1.6 D001R006

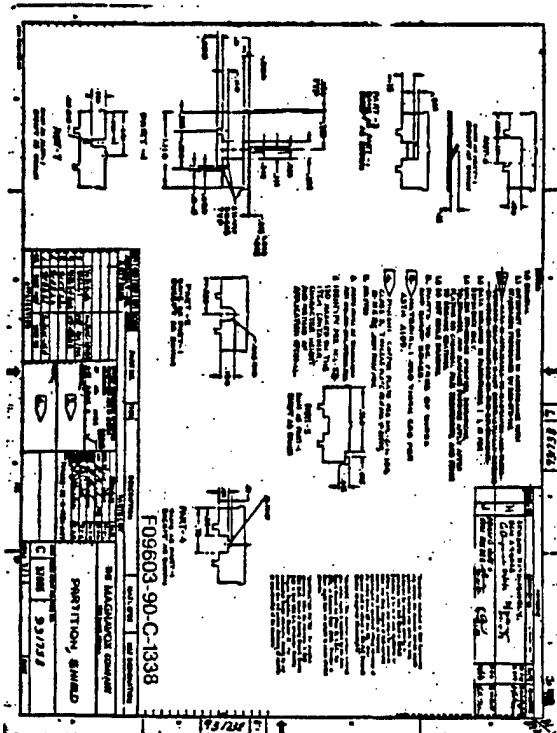


10.1.7 D001R007

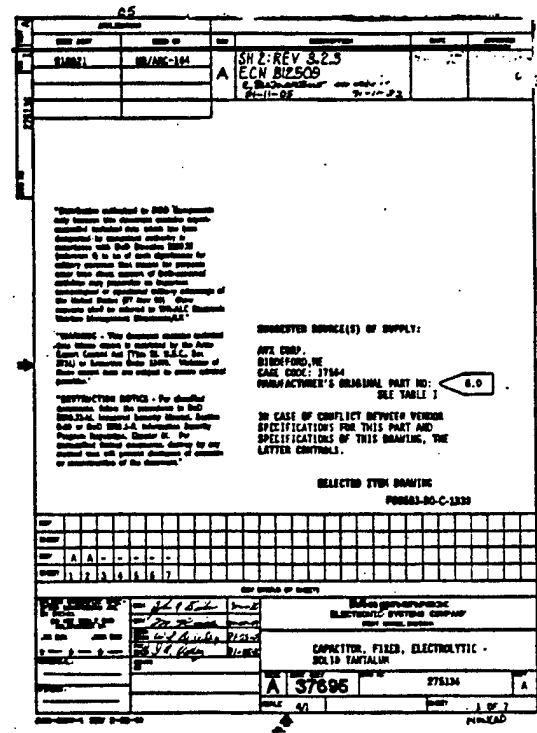


10.2 HiJaak/Ventura

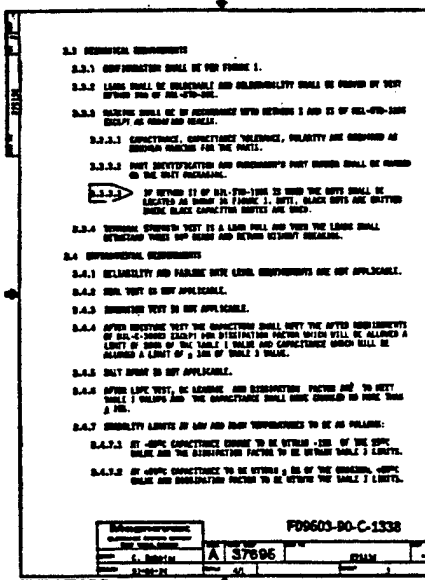
10.2.1 D001R001 - D001R004



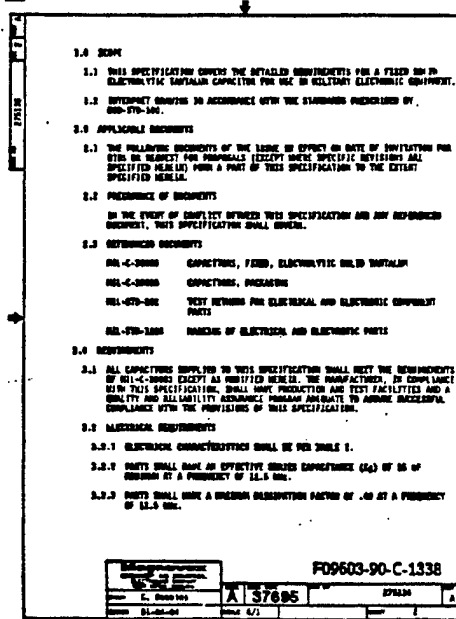
D001R001



D001R002



D001R003



D001R004

10.2.2 D001R005 - D001R007